

ACEPOL F 340

ACEPOL F 340 is a high-quality polishing agent on the basis of cerium oxide for automatic polishing of bevels. It is characterised by a high stock removal as well as a high brilliance of the polished surface.

Specification

pH (10 g/l):	6 - 8	DGF H-III-1 (20 °C)
Bulk density:	900-1000 g/l	DGF H-II 1b
Medium particle size:	approx. 2 µm	Laser particle analysis
Maximal grain size:	approx. 18 µm	Laser particle analysis

Use recommendation:

The most favourable use concentration of ACEPOL F 340 in water depends to a large extent on the individual polishing conditions. The recommendations of the bevelling machine supplier should be observed. Setting recommendations:

Concentration (automatic polishing): 30 - 100 g/l

Recommended suspension temperature: 25 –30 °C

Polishing wheel: felt or polyurethane

Handling

ACEPOL F 340 does not need to be labelled in accordance with EC directives or respective national laws. For more safety information please see the Material Safety Data Sheet.

Storage

Stored in well closed containers at temperatures between 5 and 40 °C the minimum shelf-life of ACEPOL F 340 is 1 year.